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ASAR

D3067-1
Job Sheet 185936



Part No: D3067-1

Job Qty: 200 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	200 pcs		11/13/18	0.00	2.65	Waterjet - Flow		<i>SC 18/11/07</i>
120	QC	200 pcs		11/13/18	0.00	0.00	QC8		<i>38</i>
130	Brake NC	200 pcs		11/13/18	0.00	1.58	Brake NC 1		<i>DAS-89 8B</i>
140	QC	200 pcs		11/13/18	0.00	0.00	QC5		<i>38</i>
150	Packaging	200 pcs		11/13/18	0.00	0.00	Packaging3 Large Fab		<i>SLY</i>
160	QC21-SA	200 Ea		11/13/18	0.00	0.00	QC21		<i>DAS 21 9-89</i>

Part Op 100 - 1-Cut as per Dwg D3067
Descriptions: 130 - Bend as per Dwg D3067
150 - *** STOCK IN STEP CELL ***

NOV 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	12.5000 sf (.0625 ea)	100-Waterjet - Flow - 1	<i>5082802</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M5052H32S.063	13	23	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches $\pm$ 0.010	2.910 2.890	<i>2.899</i>	
2	End Plate	2.749inches $\pm$ 0.010	2.759 2.739	<i>2.751</i>	

Plex 11/7/18 9:48 AM dart.lacelle.linda



Container No: S125543



Part: D3067-1

Job No: 185936

Serial No/Batch: S125543

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/07/18